



**Installation**

Tightening torque (M6) : 70.8-88.5 in-lb (8 - 10 N-m)

Tightening torque (M5) : 20.4-30.9 in-lb (2.3 - 3.5 N-m)



REV.	DATE	DESCRIPTION	DATE	TITLE
A	21-MAY-2020	CONVERTED TO METRIC. UPDATE TITLE BLOCK	21-MAR-2015	FIXING BRACKET - FLAT UP STANDARD PART NUMBER PR-D-30H-FU-N
B	05-APR-2021	ADDED N-M TO INSTALLATION TORQUE	DESIGNED BY: JPK	
C	10-APR-2024	UPDATED M5 FASTENERS	CHECKED BY:	
			SCALE: NONE	FOR: SENERGY ACCESSORIES PULSEROLLER STANDARDS
			SHEET: 1 OF 1	DWG. NO: PR-D-30H-FU-N
				REV: C

THE INFORMATION CONTAINED HEREIN IS CONFIDENTIAL, IS SUBMITTED IN CONFIDENCE, AND IS PROPRIETARY INFORMATION OF PULSEROLLER AND SHALL BE USED ONLY IN CONJUNCTION WITH AND PERFORMANCE OF THE CONTRACT OF WHICH THIS DRAWING FORMS A PART, AND SHALL NOT, WITHOUT PULSEROLLER PRIOR WRITTEN APPROVAL, BE REPRODUCED OR IN ANY OTHER WAY USED IN WHOLE OR IN PART BY OTHERS.